

23X30CM FLAT HEAT PRESS MACHINE

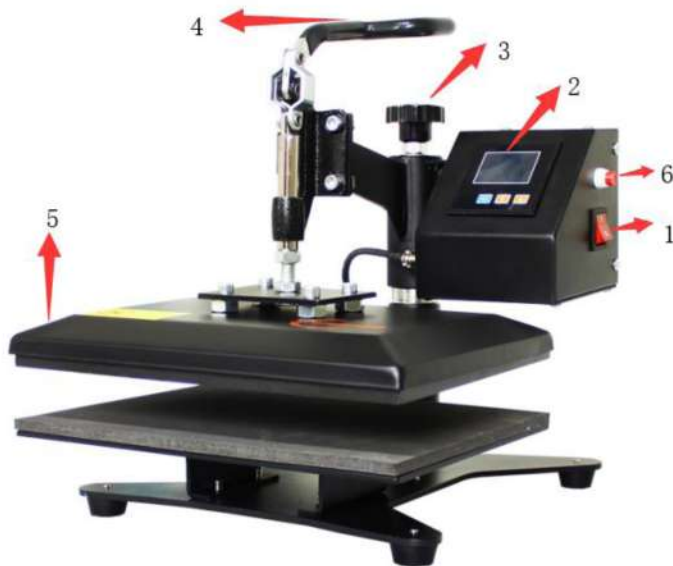


Operator's Manual (CE)

This machine is not suitable for minors to use or food processing.

General:

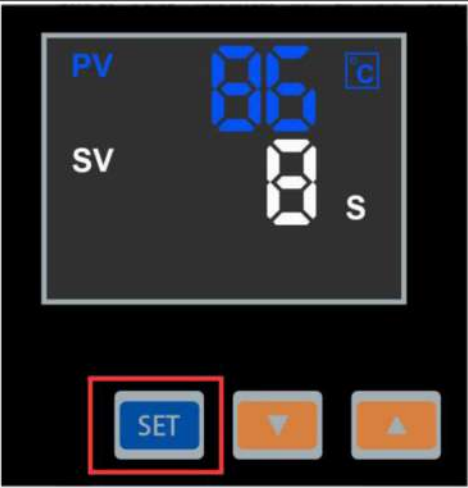
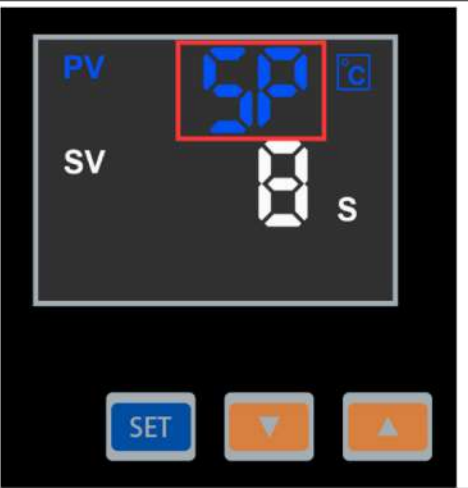
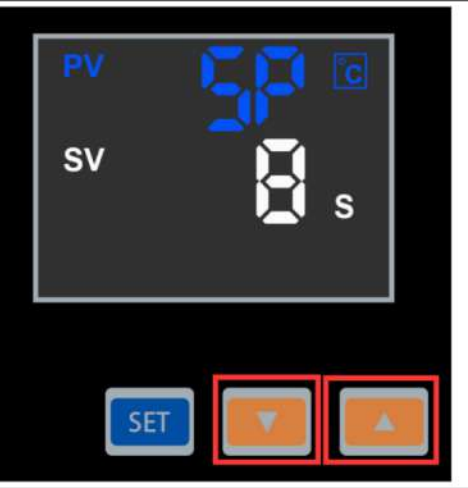
Heat press machine is using temperature and pressure with a certain amount of time to heat transfer images on items, the transfer is permanently embedded into the product.



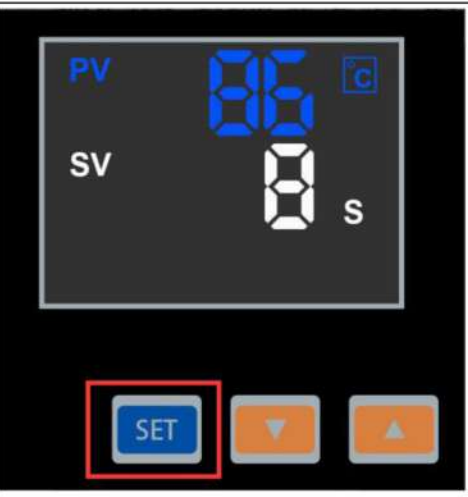
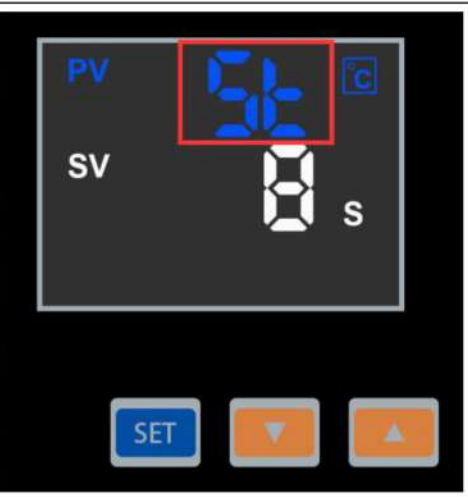
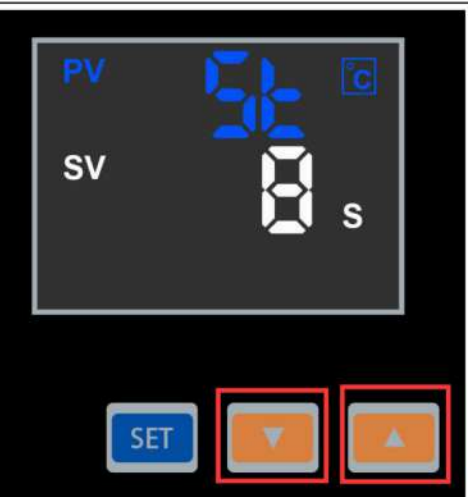
Components and functions:

- ① Place the material on working table, adjust the pressure knob (3) get right pressure required
- ② Connect power plug and turn on the switch (1)
- ③ Set time & temp you want with temp/time controller (2) get required digits.

Set temperature

		
<p>Press SET button</p>	<p>The display show SP</p>	<p>Press arrows “△”or “▽” adjust temp you need</p>

Set time

		
<p>Press SET button after setting temp</p>	<p>Press arrows “△”or “▽” adjust time</p>	<p>Press SET button again after setting</p>

- ④ The heating plate (5) will start to rise up, when it reaches the temp you set, place the material on the working table and close the handle (4), press Time Start button (6) to count down.
- ⑤ The buzzer will sound when reaching time, you set, lift up the handle (4) and take out the material



Note: 1. Because the materials and thickness of these materials are different, so the temp and time also required different.

2. Pls try a small sample to get the right temp and time needed before large quantities printing.

3. Clothing require temp about 180°C, Fabric clothing use with sublimation paper:30-50 sec,100% cotton clothing use with transfer paper:15-20sec.

Flat Heat Press Troubleshooting:

	Problem	Cause	Handling methods
1	Picture burning	Too much time or temp	Adjust time or temp.
2	Fails to heat up, but display well	Heating plate or Relay broken	Check the heating plate or Relay
3	Lack of color, faded image.	Insufficient temperature and/or press time.	Adjust the temperature and/or increase the heating time.
4	Darkened, deep color; blurred image.	Pressed for too long, temperature too high	Adjust the temperature and heating time.
5	No action after turn on power	Plug whether touch well Fuse whether burn	Check the plug and fuse
6	The real temp pass over setting temp	Relay broken	Replace the relay