

HEAT PRESS MACHINE



Operator's Manual (CE)

This machine is not suitable for minors to use or food processing.

- **General:**

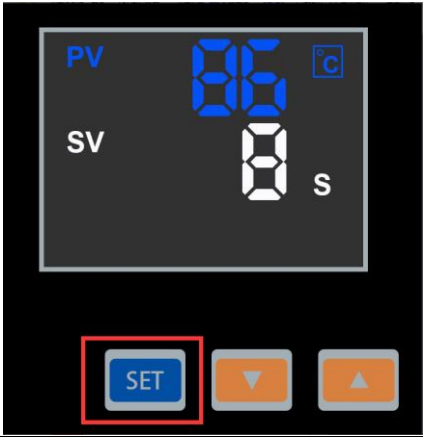
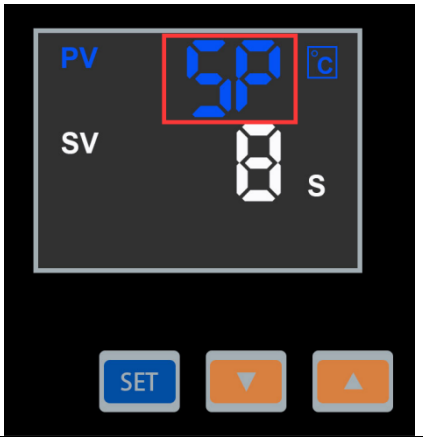
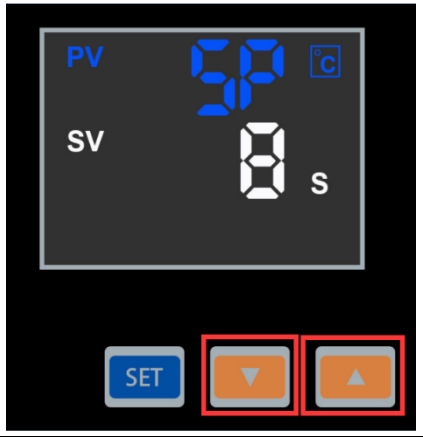
Heat press machine is using temperature and pressure with a certain amount of time to heat transfer images on items, the transfer is permanently embedded into the product.



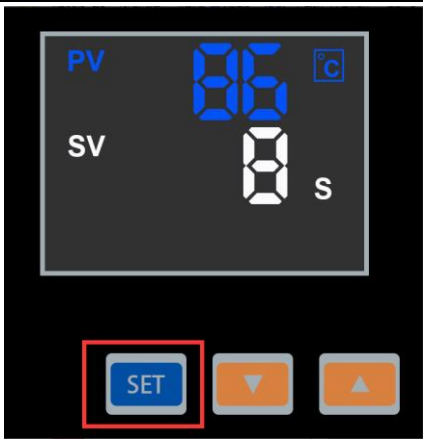
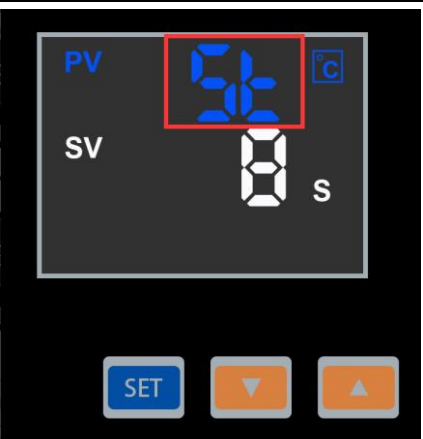
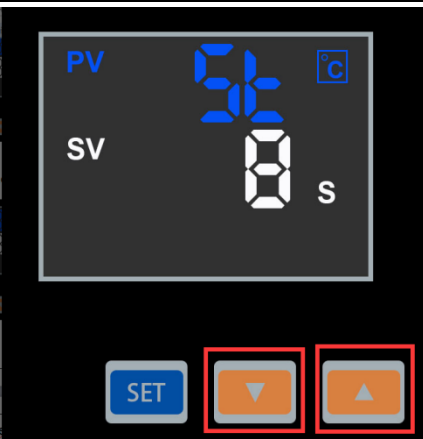
- **Components and functions:**

- ① Place the material on working table, adjust the pressure knob(3) get right pressure required
- ② Connect power plug and turn on the switch(1)
- ③ Set time & temp you want with temp/time controller (2) get required digits.

1.Set temperature

		
<p>Press SET button</p>	<p>The display show SP</p>	<p>Press arrows “△”or “▽” adjust temp you need</p>

Set time

		
<p>Press SET button after setting temp</p>	<p>Press arrows “△”or “▽” adjust time</p>	<p>Press SET button again after setting</p>

- ④ The heating plate (5) will start to rise up,when it reaches the temp you set,place the material on the working table and close the handle (4).
- ⑤ The buzzer will sound when reaching time you set,lift up the handle(4) and take out the material



Note: 1.Because the materials and thickness of these materials are different,so the temp and time also required different.

2. Pls try a small sample to get the right temp and time needed before large quantities printing.

3.Clothing require temp about 180 °C , Fabric clothing use with sublimation paper:30-50 sec,100%
cotton clothing use with transfer paper:15-20sec.

	Problem	Cause	Handling methods
1	Picture burning	Too much time or temp	Adjust time or temp.
2	Fails to heat up,but display well	Heating plate or Relay broken	Check the heating plate or Relay
3	Lack of color, faded image.	Insufficient temperature and/or press time.	Adjust the temperature and/or increase the heating time.
4	Darkened, deep color; blurred image.	Pressed for too long,temperature too high	Adjust the temperature and heating time.
5	No action after turn on power	Plug whether touch well Fuse whether burn	Check the plug and fuse
6	The real temp pass over setting temp	Relay broken	Replace the relay